

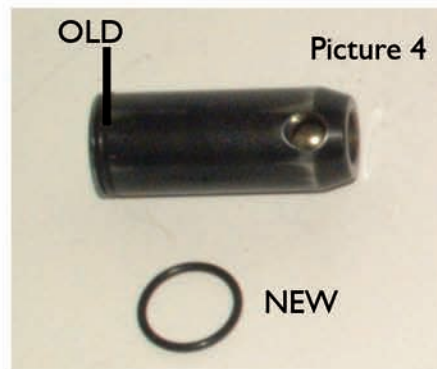
Air kit installation on an Inferno

Air conversion Kits should only be used on relatively new Infernos that are in good working order. If you have any doubts please call us for more information.

You must use a chronograph to measure the firing velocity of your gun.
The velocity must not exceed 300 feet per second (the limit at some fields may be less).



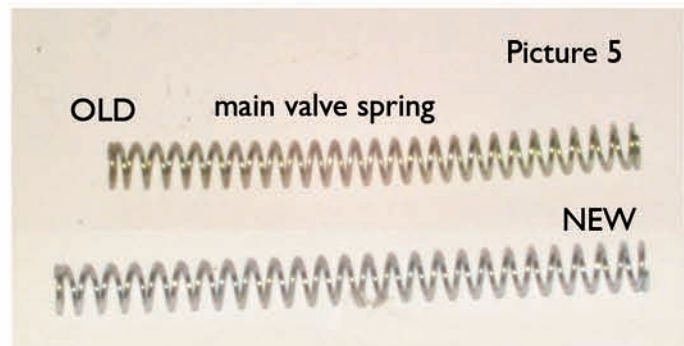
Stage 1
Remove the bottom line screw (part No.21) same on Inferno MK2 and MK1 as shown in picture 1



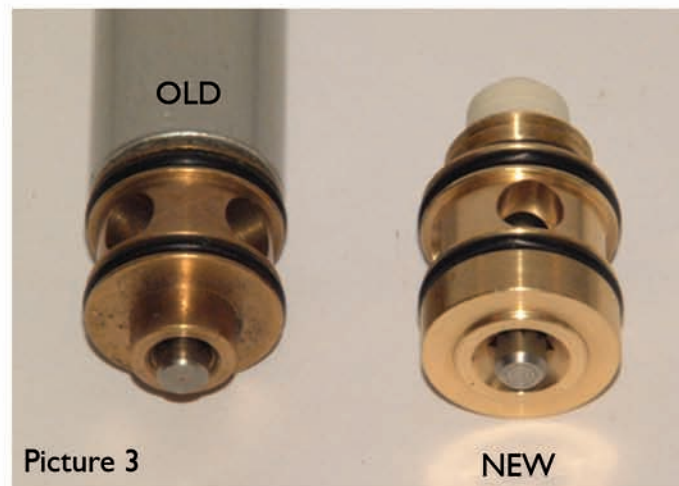
Stage 4
Change hammer O-ring (part No.22) O ring and replace with new one from kit (picture 4)



Stage 2
Remove valve body assembly (part No.1305) As shown in picture 2



Stage 5
Remove main valve spring (part No.26) and replace with new one. The new one is slightly longer. As shown in picture 5



Stage 3
Remove old valve guide (part No.4) and exhaust valve and replace with new valve as shown in picture 3

Stage 6
Remember to oil all working parts with Inferno Lube

Stage 7
Reassemble the inferno and test

IMPORTANT NOTE:
Use only a white nylon exhaust valve.



Arrow Precision Limited, Unit 7, Elliott Industrial Park,
Eastern Road, Aldershot, Hampshire, GU12 4TF
Tel: 01252 408 550 Fax: 01252 408 551
Email: arrow-precision.com
Web: www.arrow-precision.com